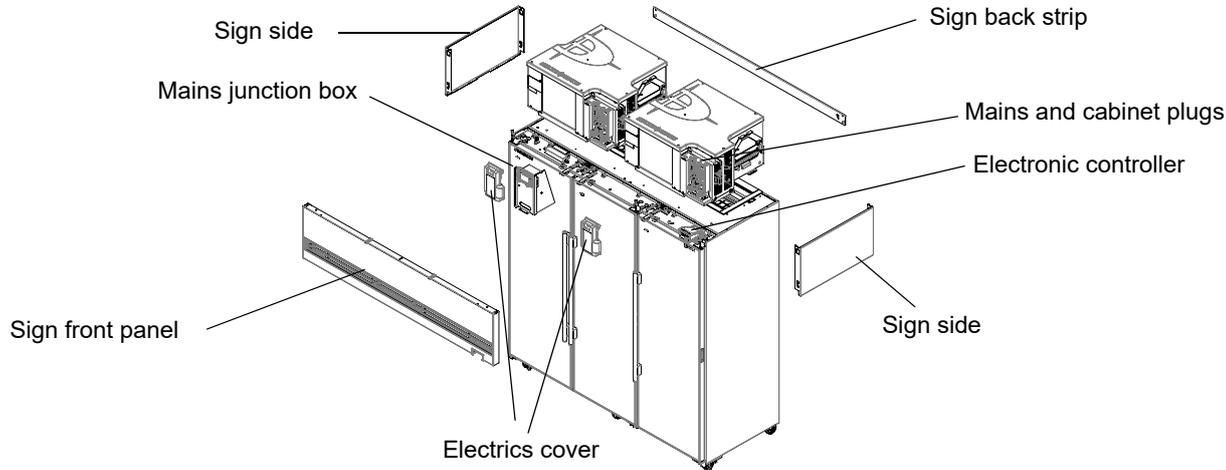


Removing the cartridges – TMF1500N and SKFT1500N Series (Wellington Drive Controller) ActiveCore Freezer

- WARNING**
- Switch off and unplug from mains power supply at mains socket before removing cartridge.
 - The refrigeration cartridge is heavy – minimum two person lift.



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| 1 Switch off and unplug the cabinet from the mains power supply. | 2 Remove the top sign. If fitted with key locks, open the door/s and unscrew the sign from the brackets below the sign. |
| 3 Remove the sign back strip and sign sides. | 4 Remove the electrics covers from the front of each cartridge and unplug the cabinet flexes. |
| 5 At the left hand cartridge, unplug the black flex (white six-way plug) to the mains junction box and blue flex (red and blue four-way plugs) to the cabinet top.
Use a suitable step ladder if required. | 6 At the right hand cartridge, unplug the heating, lighting, door switch loom and flexes to the controller.
Note: You do not need to unplug the cartridge plugs (feeding into the refrigeration cartridge) or the IEC appliance connector. |
| 7 Using a suitable step ladder, remove the wiring cover from the back of the mains junction box. Unplug the connectors: two yellow four-way and one white six-way. | 8 Remove the three fixing screws and lift the mains junction box assembly from the cabinet. |
| 9 Undo the unit fixing screws (four on each cartridge) and using at least two people, lift the cartridges off the cabinet.
Note: To remove the controller (not normally necessary) unfasten the cabinet top wiring cover (not shown) and move it forward to release the two flexes. Unplug the six-way lighting control flex plug from the short flex at the back of the controller. | |

Replacing the cartridges

- WARNING**
- Make all electrical connections and replace all covers before connecting to the mains power.
 - Ensure no wires or plugs are trapped or damaged.
 - Fully insert and lock all plugs. Pull the plugs to check.
 - Replace all covers and secure with screws.
 - Follow all applicable local regulations.

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| 1 Check the gaskets on the cabinet top are in place and in good condition. | 2 Refit the mains junction box, controller and cabinet top wiring cover (not shown) as applicable. |
| 3 Using at least two people and a suitable ladder, lift (not push) the cartridges into their original positions on top of the cabinet and secure. | 4 Reconnect all plugs in their original positions. |
| 5 Refit the wiring cover to the rear of the mains junction box and secure with screws. | 6 Refit the cartridge electrics covers and fix in place with their fixing screws. |
| 7 Refit remaining parts, ensuring all fasteners are in place. | |

Refer to the relevant Service Manual for more detail.

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